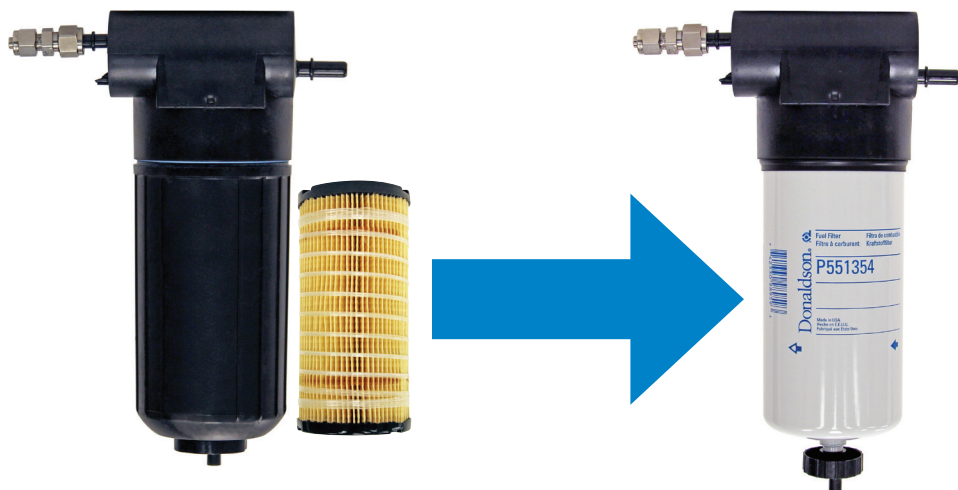


P551354 Replaces Cartridge Bowl Spin-On IR1804



Service Instructions

**1**

Inspect the filter mounting base ensuring it is clean and free of debris or old gaskets.

**2**

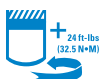
Fill new filter with fuel using the outside holes in the baffle.

**3**

Lubricate top and sides of sealing gasket with clean motor oil.

**4**

Carefully spin filter onto mounting base making certain that it is properly aligned.

**5**

Tighten the filter to a torque reading of 24 ft-lbs or 32.5 NM.

**6**

Start engine and check for leaks.